

# **HAH** Resilient Seated Ductile Iron **Gate Valve**

**Comply to BS 5163 Type B Non-Rising Stem**

**For Water, Sewage and  
Neutral Liquids**

Diameter Range:

**50mm to 500mm**

Operation Temperature

**-10deg to +70deg**

Maximum Working Pressure

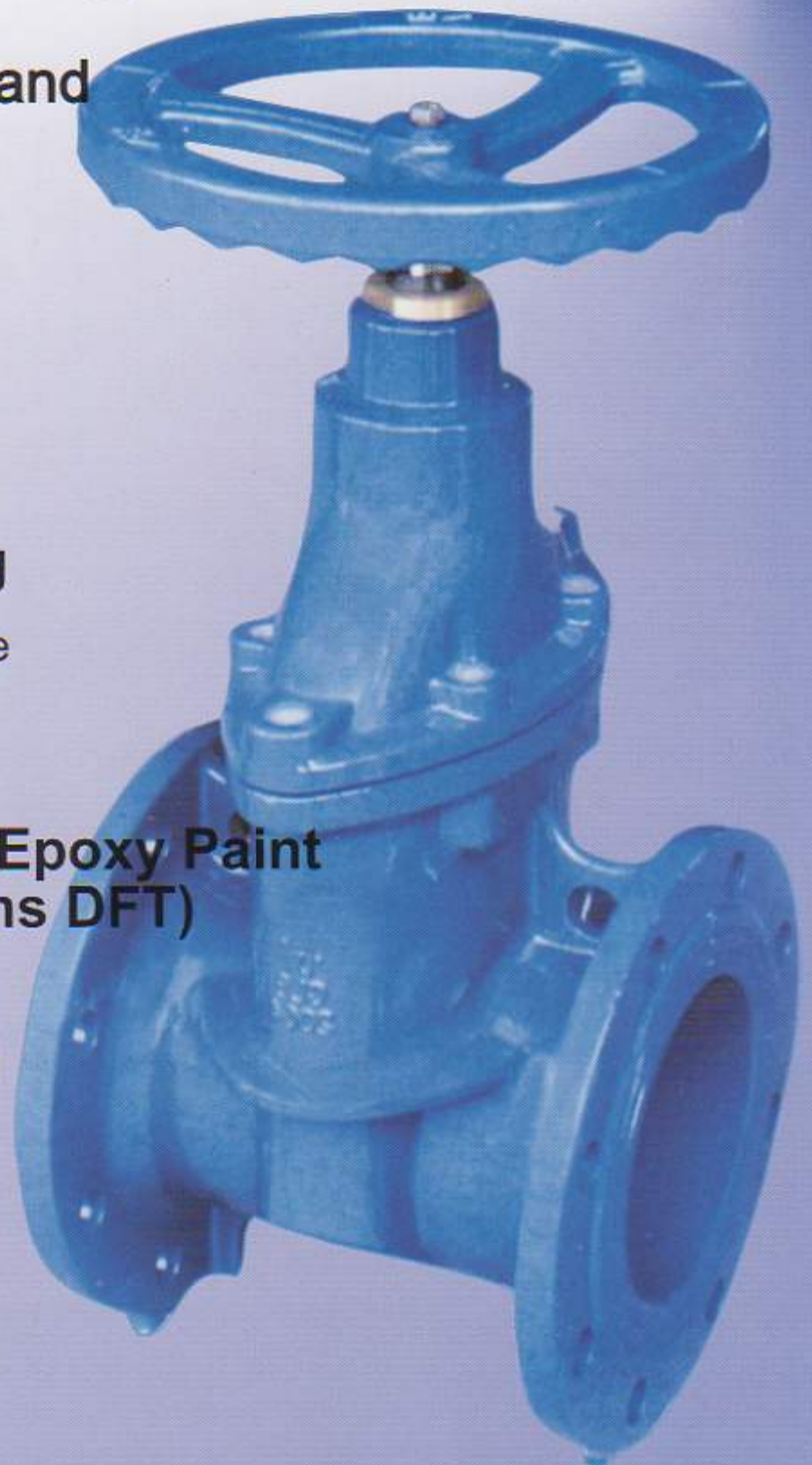
**16 bar (PN16)**

Finishes

**Fusion Bonded Epoxy Paint  
(Min. 250 microns DFT)**

Operation Method

**Manual Operated  
CW Closing**

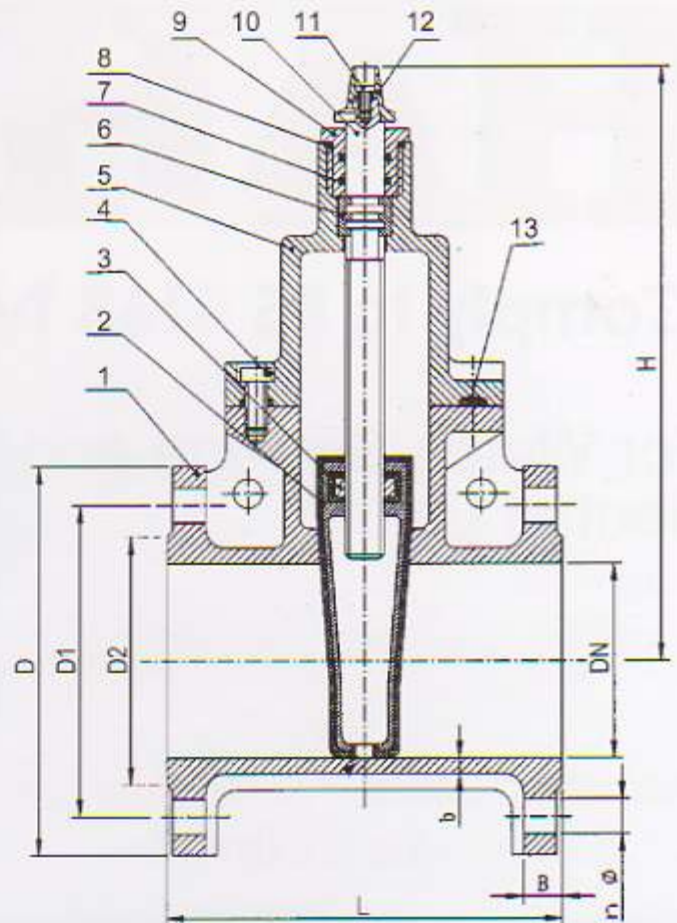


Optional:

- Captop, Handwheel, Rising Stem, CCW Closing,
- DN550 - DN700 Gate Valve available upon request

## SPECIFICATIONS

No	Part	Material
1	Body	Ductile Iron BS EN 1563 Gr 420/12
2	Resilient Wedge	EPDM ASTM D2000 65' - 85' IRHD
3	Stem Nut	Gunmetal BS 1400 AB1
4	Bonnet Bolt	Zinc Plated Steel BS 3692 Gr 5
5	Bonnet	Ductile Iron BS EN 1563 Gr 420/12
6	Thrust Collar	Gunmetal BS 1400 AB1
7	O Ring Seal	NBR ASTM D2000 70' IRHD
8	O Ring Seal	NBR ASTM D2000 70' IRHD
9	Gland Nut	Gunmetal BS 1400 AB1
10	Stem	Stainless Steel BS 970 Part 1 Gr 431 S29
11	Cap Bolt	Zinc Plated Steel BS 3692 Gr 5
12	Stem Cap	Ductile Iron BS EN 1563 Gr 420/12
13	Bonnet Gasket	NBR ASTM D2000 70' IRHD



## DIMENSIONS & WEIGHTS

DN	H	L	D	D1	D2	B	b	No.- $\phi$ hole size	Weight kg
mm	mm	mm	mm	mm	mm	mm	mm		
50	305	178	165	125	99	19	9	4- $\phi$ 19	11.5
80	365	203	200	160	132	19	9	8- $\phi$ 19	17.5
100	400	229	220	180	156	19	10	8- $\phi$ 19	21.5
150	490	267	285	240	211	19	12	8- $\phi$ 23	43
200	615	292	340	295	266	20	14	12- $\phi$ 23	73
250	725	330	405	355	319	22	15	12- $\phi$ 28	110
300	800	356	460	410	370	24	16	12- $\phi$ 28	164
350	970	381	520	500	429	26.5	-	16- $\phi$ 28	320
400	1020	406	580	560	480	28	-	16- $\phi$ 31	430
450	1220	432	640	560	548	30	-	20- $\phi$ 31	540
500	1370	457	715	650	609	31.5	-	20- $\phi$ 34	690



### Features

- Ductile Iron Wedge Fully vulcanised with EPDM
- Straight Through Bore ensures optimum flow characteristics.
- Watertight sealing by compression of the rubber without friction.
- O Ring Stem Seals replaceable in open position under full operating condition.
- Allow inspection and replacement of gate without removing valve from the pipeline.

